



## SPINDLE SPEED /min

120	300	400	600	1000	2000
BC1	BC2	AC1	BC3	AC2	AC3

## IMPERIAL THREAD TABLE

 n / 1"	 a b	<table border="1"> <tr> <th>Level</th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> <th>6</th> <th>7</th> <th>8</th> <th>9</th> </tr> <tr> <th>a</th> <td>60</td> <td>30</td> <td>8</td> <td>9</td> <td>9.5</td> <td>10</td> <td>11</td> <td>11.5</td> <td>12</td> <td>13</td> <td>14</td> </tr> <tr> <th>b</th> <td>30</td> <td>30</td> <td>16</td> <td>18</td> <td>19</td> <td>20</td> <td>22</td> <td>23</td> <td>24</td> <td>26</td> <td>28</td> </tr> <tr> <th></th> <td>30</td> <td>60</td> <td>32</td> <td>36</td> <td>38</td> <td>40</td> <td>44</td> <td>46</td> <td>48</td> <td>52</td> <td>56</td> </tr> </table>	Level	1	2	3	4	5	6	7	8	9	a	60	30	8	9	9.5	10	11	11.5	12	13	14	b	30	30	16	18	19	20	22	23	24	26	28		30	60	32	36	38	40	44	46	48	52	56
		Level	1	2	3	4	5	6	7	8	9																																					
		a	60	30	8	9	9.5	10	11	11.5	12	13	14																																			
		b	30	30	16	18	19	20	22	23	24	26	28																																			
	30	60	32	36	38	40	44	46	48	52	56																																					

## METRIC THREAD TABLE

 mm	 a b	<table border="1"> <tr> <th>Level</th> <th>7</th> <th>1</th> <th>1</th> <th>4</th> <th>7</th> <th>1</th> <th>1</th> <th>1</th> <th>7</th> <th>1</th> <th>1</th> </tr> <tr> <th>a</th> <td>30</td> <td>28</td> <td>30</td> <td>30</td> <td>30</td> <td>30</td> <td>30</td> <td>42</td> <td>60</td> <td>60</td> <td>60</td> </tr> <tr> <th>b</th> <td>60</td> <td>60</td> <td>60</td> <td>45</td> <td>30</td> <td>36</td> <td>30</td> <td>36</td> <td>30</td> <td>36</td> <td>30</td> </tr> <tr> <th></th> <td>0.5</td> <td>0.7</td> <td>0.75</td> <td>0.8</td> <td>1</td> <td>1.25</td> <td>1.5</td> <td>1.75</td> <td>2</td> <td>2.5</td> <td>3</td> </tr> </table>	Level	7	1	1	4	7	1	1	1	7	1	1	a	30	28	30	30	30	30	30	42	60	60	60	b	60	60	60	45	30	36	30	36	30	36	30		0.5	0.7	0.75	0.8	1	1.25	1.5	1.75	2	2.5	3
		Level	7	1	1	4	7	1	1	1	7	1	1																																					
		a	30	28	30	30	30	30	30	42	60	60	60																																					
		b	60	60	60	45	30	36	30	36	30	36	30																																					
	0.5	0.7	0.75	0.8	1	1.25	1.5	1.75	2	2.5	3																																							

## FEEDING TABLE

 " / min	 a b	<table border="1"> <tr> <th>Level</th> <th>9</th> <th>5</th> <th>1</th> <th>1</th> </tr> <tr> <th>a</th> <td>28</td> <td>28</td> <td>28</td> <td>42</td> </tr> <tr> <th>b</th> <td>60</td> <td>60</td> <td>60</td> <td>60</td> </tr> <tr> <th>Feed</th> <td>0.0047</td> <td>0.0063</td> <td>0.0078</td> <td>0.012</td> </tr> </table>	Level	9	5	1	1	a	28	28	28	42	b	60	60	60	60	Feed	0.0047	0.0063	0.0078	0.012	<b>Serial No:</b> _____ <b>Date:</b> _____ 110V/60HZ/1PH
		Level	9	5	1	1																	
		a	28	28	28	42																	
		b	60	60	60	60																	
Feed	0.0047	0.0063	0.0078	0.012																			

**WARNING**

